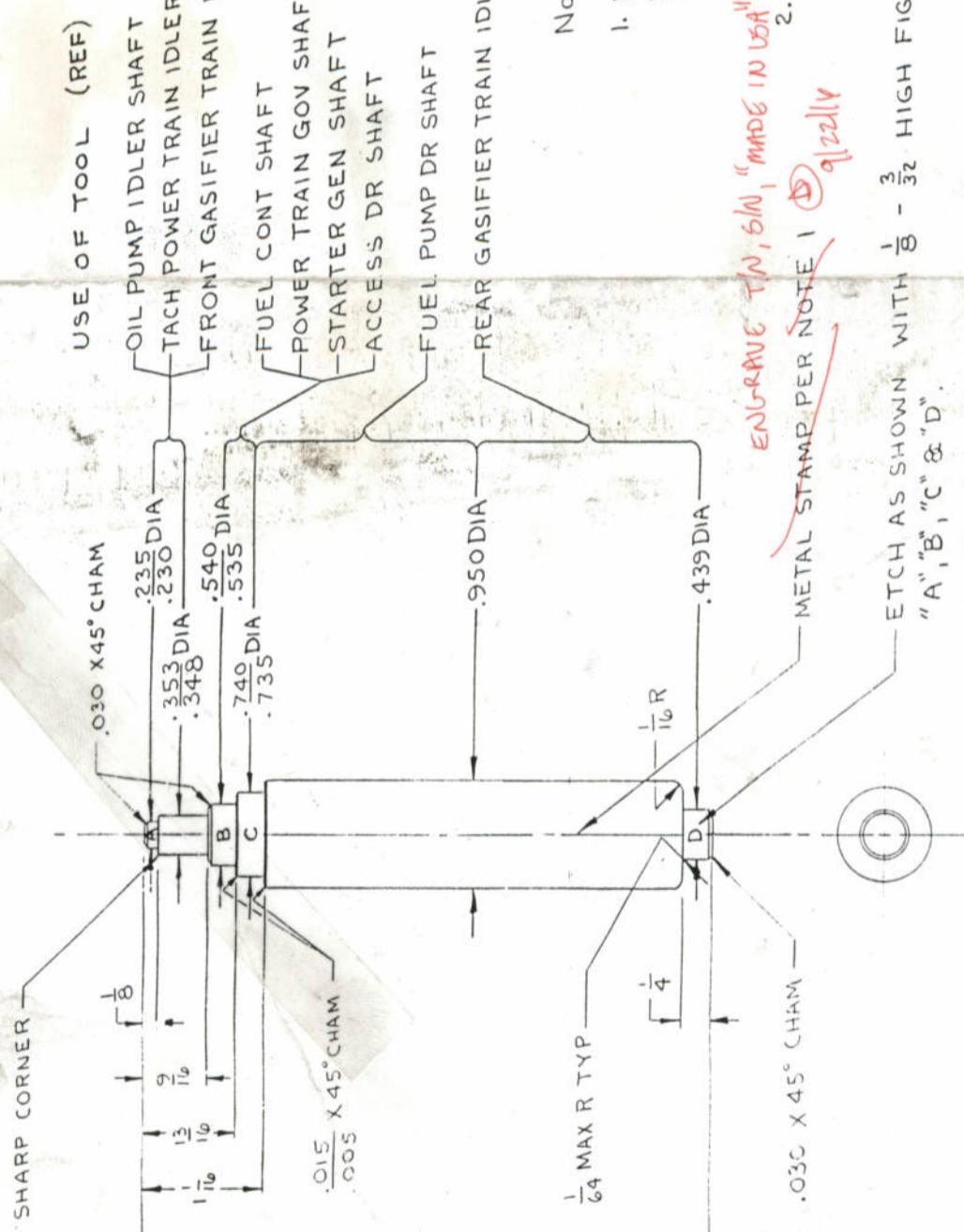


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**CONTROLLED DOCUMENT**

AUG 26 2016

JOB NUMBER  
OI-510-7



**RELEASED FOR PROD.**  
**DATE: 2/18/03 INT: Up**

These tool drawings are furnished in accord with the terms of the DA Tools Release Agreement. The aperture cards or drawings are to be maintained in the custody of the recipient and shall not be disclosed to any third party without specific written consent of Detroit Diesel Allison Division of G.E.

6796946  
SHT 10F1

1. METAL STAMP IN LOCATION SHOWN WITH  $\frac{1}{8}$  -  $\frac{3}{32}$  HIGH FIGURES THE FOLLOWING: (a) TOOL NO & LAST CHANGE LETTER PRECEDED BY WORD "ALLISON". (b) VENDOR'S NAME OR TRADEMARK

2. CADMIUM PLATE PER AMS 2400. DIM. MUST BE MET AFTER PLATING.

EACH ITEM PURCHASED SEPARATELY  
MUST BE STAMPED OR ETCHED WITH  
TOOL NUMBER AND DETAIL NUMBER.  
IF SUITABLE OR SUFFICIENT AREA  
NOT AVAILABLE, ATTACH TAG.

APPROVALS	DATE	ALLISON DIVISION
DRWNSH J. B. BURKH	6-28-62	GENERAL MOTORS CORPORATION
CHECKED WAG	7-10-62	INDIANAPOLIS, INDIANA
CHP. DR. BMF	7-10-62	TITLE DRIFT- INSTALLATION AND
FOUNDPLACE DECIMAL DIMENSIONS WITHOUT TOLERANCES ARE BASIC		REMOVAL, ACCESSORY GEAR
MATL. METALLURGIST		BOX BEARINGS
ENGR. 1 E. K. F.	7-10-62	
SAE 4340	7-11-62	
HEAT TREAT H.D.N. RC 36-40	7-11-62	
ENGR. 2 E. K. F.		
ENGR. 3 E. K. F.		
FINAL P.H.		
HEAT TREAT		
REVIEW APPROVAL		
HEAD OR BRAKE		
SURFACE TREATMENT		
AS NOTED		

USED ON ENGINE MODELS:  
T63-A-5, YT63-A-5, 3, 1

FORM 882C (REV. 2-4-11)

**SHOP COPY**